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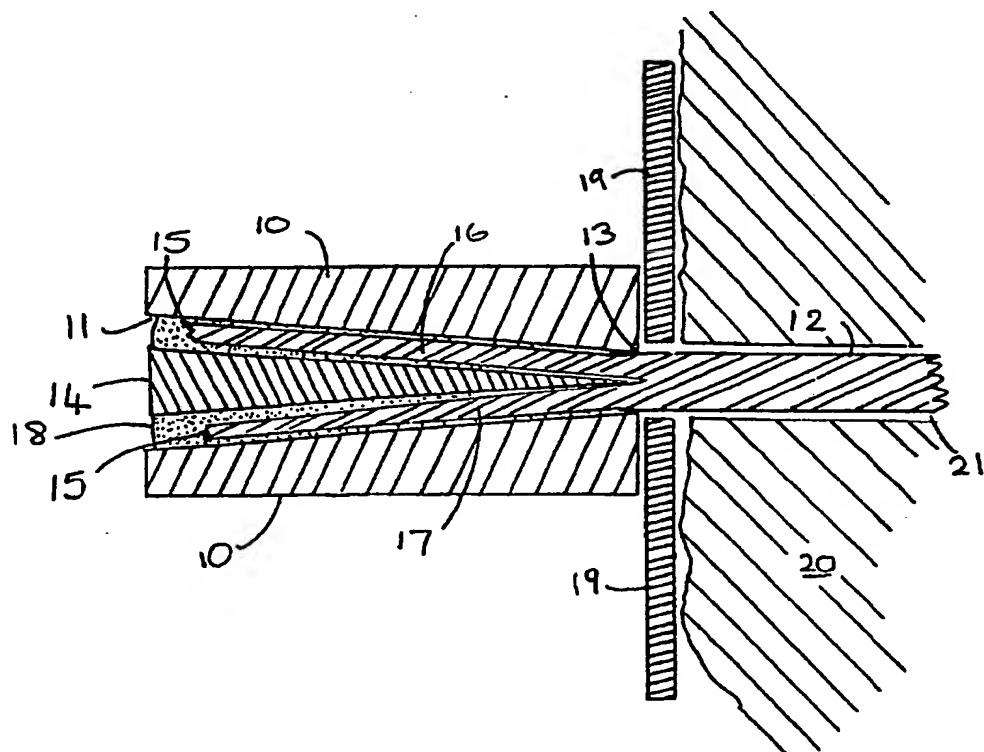
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US 4444529 A US 4369003 A

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(54) End-fixing apparatus

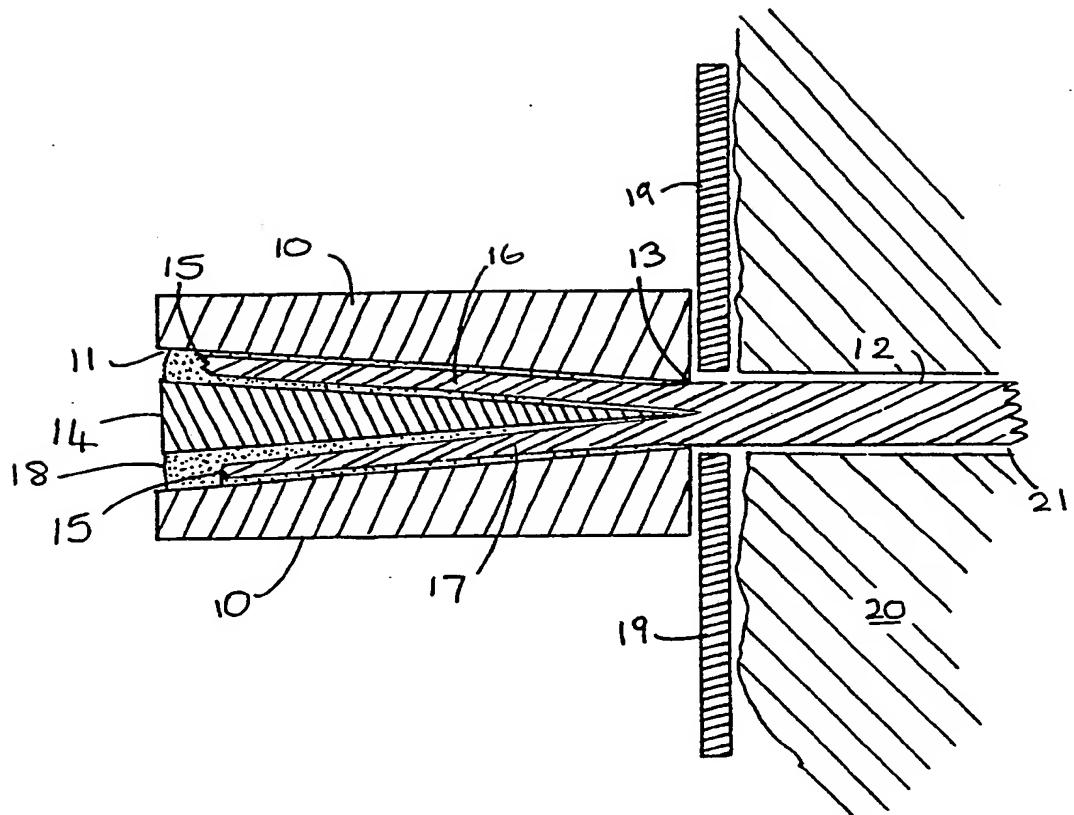
(57) A fixing apparatus for securing the end of a length of elongate material (12) comprises a rigid body (10) having a tapered aperture (11) extending therethrough, a retaining pin (14) of such dimensions as to be able to extend into the tapered aperture and tapered at an angle generally comparable to that of the tapered aperture and a resin (18) for bonding the retaining pin (14) to the elongate material. A method of securing an end of length of elongate material using the fixing apparatus is also described. The apparatus and method may be used to secure the ends of ground anchors, for example.



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The claims were filed later than the filing date within the period prescribed by Rule 25(1) of the Patents Rules 1990.

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End Fixing Apparatus.

The invention concerns fixing apparatus for securing an end of a length of rigid rod, tube or similar materials in a fixed position in such a way
5 that the rod or the like is resistant to movement along its length away from the point of fixing. Such apparatus may be used in a variety of technical fields but is especially useful in securing the ends of ground anchors, roof bolts or stays for radio
10 masts.

It is known to secure the ends of rigid rods simply by applying to their threaded end an appropriately threaded end piece or nut. However, rods made from reinforced plastics materials, which
15 are able to resist corrosion and which are strong in tension, have threads which tend to fail at a much lower tensile force than the elongated part of the rod.

The present invention is an apparatus and
20 method for securing the ends of rods and the like which does not rely upon a threaded connection.

The invention is a fixing apparatus for securing the end of a length of elongated material, which comprises a rigid body having a tapered
25 aperture extending therethrough, a retaining pin, of

such dimensions as to be able to extend into the tapered aperture and tapered at an angle generally comparable to that of the tapered aperture and a resin for bonding said retaining pin to said 5 elongate material.

The invention further comprises a length of elongate material secured at at least one end by a fixing apparatus comprising a rigid body having a tapered aperture therethrough, a retaining pin of such dimensions as to be able to extend into the tapered aperture and tapered at an angle generally comparable to that of the tapered aperture and a resin for bonding said retaining pin to said end of 10 said length of elongate material.

15 The invention further comprises a method of securing the end of a length of elongate material by inserting the end of the length through the smaller end of a tapered aperture extending through a rigid body, inserting a retaining pin of such dimensions 20 as to be able to extend into the tapered aperture and tapered at an angle generally comparable to that of the tapered aperture, through the wider end of the tapered aperture and into the end of the length of elongate material so as to widen said end of 25 material to prevent it from being readily withdrawn through the smaller end of said aperture and introducing a resin into the tapered aperture so as to bond said retaining pin to said end of the length

of elongate material.

The use of such apparatus and method in securing the end of a length of material allows an increased proportion of the tensile strength of the 5 material to be exploited, eliminating the weakness inherent in a threaded end connection.

The rigid body having a tapered aperture is of appropriate dimensions having regard to the particular end to be secured and its desired 10 location. The tapered aperture extends through the rigid body. It is preferably of regular cross-section e.g. hexagonal or square, but is most preferably round, the aperture being frustoconical in this case.

15 The external form of the rigid body may be of any size and shape suitable for the particular circumstances of use but in a preferred form is a cylinder. The ends of the rigid body may be flat or shaped. The surfaces of the two ends may not be 20 parallel.

In one preferred embodiment, the end of the rigid body through which the narrower part of the tapered aperture extends is rounded or dome-shaped. This form of the rigid body is especially useful 25 for use in situations where the elongate material and end fixing are not perpendicular to the surfac

against which the fixing is to bear. In such situations, the dome-shaped end allows a more even distribution of the forces between the fixing and the surface than a fixing in which the end surfaces
5 of the rigid body are generally parallel planes.

The retaining pin is of such a length and cross-section that it can extend partially or fully into the tapered aperture of the rigid body. Its angle of taper is generally similar to that of the
10 tapered aperture. The shape of its cross-section may be similar to that of the tapered aperture or it may be different. In one preferred form of the invention the retaining pin is of circular cross-section, i.e. it is conical in shape. However the
15 shape of the cross section of the retaining pin may vary along its length. Its cross-sectional area relative to that of the aperture is selected according to the thickness and type of material to be secured.

20 The rigid body and the retaining pin may each be formed of steel or other suitable metal such as die-cast aluminium, synthetic composite materials or cast resin such as epoxy resins or polyesters.

25 The length of elongate material to be secured may be a rod or tube of deformable metal or synthetic material, including woven carbon fibre. In a preferred form the material to be secured is a

rigid rod or tube of fibre-reinforced plastics material.

The resin is preferably a curable resin which is introduced into the tapered aperture when the 5 retaining pin has been inserted into the end of the length of material. The resin, when cured, forms a rigid casting which wholly or partially surrounds the end of the material and retaining pin and which conforms to the shape of the tapered aperture. In 10 this way the end of the length of material is bonded to the retaining pin and is, in effect, formed into a solid mass similar in size and shape to the tapered aperture and which cannot be readily withdrawn through the smaller end of the tapered 15 aperture.

The resin is preferably an epoxy or polyester compound and is most preferably a polyester.

The invention may be applied to secure an end of a length of elongate material in its final 20 desired position, for example at a rock face to be stabilised, or it may be applied to an elongate material which is then put into position. Rods, for example, may be pre-fitted with a fixing apparatus according to the invention and may be placed in 25 position, in a prepared cavity for example, subsequently.

A preferred embodiment of the invention will now be described, by way of example only, with reference to the accompanying drawing which is a longitudinal section through a rigid rod used as a ground anchor and secured by the end fixing apparatus according to the invention.

A rigid rod of glass-reinforced plastics material 12, formed by "pultrusion", is shown having been positioned in a long circular bore 21 drilled 10 into a rock face 20. The space between the rod and the surface of the rock along the bore may be filled with a resin. The end of the rod 12 protrudes from the rock face and passes through a hole in a steel plate 19 and into the rigid body 10 of the end 15 fixing apparatus, through the smaller end 13 of the tapered aperture provided.

The rigid body 10 is a cylinder formed of mild steel having a tapered aperture 11 of circular cross-section extending through it along its 20 longitudinal axis. A tapered retaining pin 14 of circular cross-section, has been forcibly inserted into the end 15 of the rod 12 and has caused the end portion of the rod to split along its length into several sections 16, 17. The insertion of the pin 25 and splitting of the rod is made easier and more controllable if cuts are made in the end of the rod to initiate the splitting process. The rod splits

along its length rather than in other directions because of the orientation of the fibre reinforcement of the plastics material, which gives the rod its superior tensile strength.

5 Finally, an epoxy resin 18 has been introduced into the tapered aperture. When cured, the resin, together with the rod sections 16, 17 and the retaining pin 14, form a conical shaped block which cannot be withdrawn through the narrow end of the
10 tapered aperture 13. The rod is therefore anchored in a fixed position relative to the plate 19 and the rock 20.

CLAIMS

1. A fixing apparatus for securing the end of a length of elongate material, comprising a rigid body having a tapered aperture extending therethrough, a retaining pin of such dimensions as to be able to extend into said tapered aperture and tapered at an angle generally comparable to that of the tapered aperture and a resin for bonding said retaining pin to said elongate material.
5
2. A fixing apparatus as claimed in claim 1, wherein said tapered aperture is of regular cross-section.
3. A fixing apparatus as claimed in claim 2,
15 wherein said cross-section is square or hexagonal in shape.
4. A fixing apparatus as claimed in claim 2, wherein said cross-section is round in shape.
5. A fixing apparatus as claimed in any of
20 claims 1-4, wherein said rigid body has the external form of a cylinder.
6. A fixing apparatus as claimed in any of claims 1-5, wherein the end of the rigid body through which the narrower part of the tapered aperture extends is rounded or dome-shaped.
25

7. A fixing apparatus as claimed in any of claims 1-6, wherein said retaining pin is of circular cross-section.
- 5 8. A fixing apparatus as claimed in any of claims 1-7, wherein said rigid body and/or said retaining pin are formed of metal, cast resin, or of a synthetic composite material.
- 10 9. A fixing apparatus as claimed in any of claims 1-8, wherein said resin is a curable resin.
10. A fixing apparatus as claimed in claim 9, wherein said curable resin is an epoxy or a polyester compound.
- 15 11. A length of elongate material secured at least one end by a fixing apparatus as claimed in any of the preceding claims.
12. A length of elongate material as claimed in claim 11, which is a rod or tube of deformable metal or synthetic material.
- 20 13. A length of elongate material as claimed in claim 12, which is a rigid rod or tube of fibre-reinforced plastics material.

14. A method of securing the end of a length of
elongate material by means of an apparatus as
claimed in any of claims 1 to 10, which method
comprises inserting said end through the smaller
5 end of said tapered aperture, inserting said
retaining pin through the wider end of said
tapered aperture and into the end of said
elongate material so as to widen said end of
material to prevent it from being withdrawn
10 through said smaller end of said aperture, and
introducing a resin into said tapered aperture
so as to bond said retaining pin to said end of
said elongate material.
15. A method as claimed in claim 14, wherein
15 said elongate material is a rod or tube of
deformable metal or synthetic material.
16. A method as claimed in claim 15, wherein
said elongate material is a rigid rod or tube of
fibre-reinforced plastics material.
- 20 17. A method as claimed in any of claims 14 to
16, wherein said end of said elongate material
is inserted into said tapered aperture at the
desired position of use of said material.

18. A method as claimed in any of claims 14 to
16, wherein said end of said elongate material
is inserted into said tapered aperture before
said material is put in its desired position of
use.

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19. A method of securing the end of a length of
elongate material, which method is substantially
as hereinbefore described with reference to the
accompanying drawings.

Patents Act 1977
Examiner's report to the Comptroller under Section 17
(The Search report)

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Relevant Technical Fields

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 (ii) Int Cl (Ed.5) E21D 21/00, E02D 5/80

Search Examiner
T S Sutherland

Date of completion of Search
16 August 1994

Databases (see below)

- (i) UK Patent Office collections of GB, EP, WO and US patent specifications.

Documents considered relevant following a search in respect of Claims :-
1-18

(ii)

Categories of documents

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|----|---|----|---|
| X: | Document indicating lack of novelty or of inventive step. | P: | Document published on or after the declared priority date but before the filing date of the present application. |
| Y: | Document indicating lack of inventive step if combined with one or more other documents of the same category. | E: | Patent document published on or after, but with priority date earlier than, the filing date of the present application. |
| A: | Document indicating technological background and/or state of the art. | &: | Member of the same patent family; corresponding document. |

Category	Identity of document and relevant passages		Relevant to claim(s)
A	US 4444529	(OY)	
A	US 4369003	(GEBIRGSSECHEURUNG)	

Databases: The UK Patent Office database comprises classified collections of GB, EP, WO and US patent specifications as outlined periodically in the Official Journal (Patents). The on-line databases considered for search are also listed periodically in the Official Journal (Patents).